## XD Series Bi-Stable Automatic Charging Relay

## 500 Amp Continuous Capability / Extremely Compact Footprint

Available With or Without Intuitive Front Facing Manual Override Knob with Ability to Lock Device ON or OFF for Servicing

Fully Adjustable Open and Close Voltage Set Points Support All Battery Types

Supports Single/Multiple Engine Installations with Dual Start/Engine Isolation Inputs

Remote ON/OFF Input Allows Combining Batteries During Hard Start Events or Forcing Isolation of Batteries During Engine Starts.

Optional Priority Charging Delays Closure Until Charging Battery is More Charged

Optional Aux Battery Priority Shares Start Battery Energy, Maintains Starting Ability

Eliminates Dead Start Batteries by sharing charging on either of two batteries and isolating batteries when no charge sources are present.

Simple \& Robust Installation: Integrated sealed plug eliminates corrosion, includes Deutsch DT/AT connector harness

Additional Low Amp Output can be used to report device status remotely or synchronize with external devices

Adjustable On and Off Voltage Settings allow sharing start battery energy for auxiliary battery while ensuring engine starting ability; or charging start battery before sharing with auxiliary

Dual Start/Engine Isolation input option for protecting sensitive electronics or isolating multiple charging sources to optimize overall system performance.

Start Assist input option helps ensure maximum cranking amps available.

## Dip Switch Setting Options \＆Features

＊DISCONNECT BATTERY FROM POWER DISTRIBUTION SYSTEM BEFORE INSTALLING PRODUCT TO PREVENT ELECTRICAL SHOCK OR PRODUCT DAMAGE

DIP SWITCH ON BOTTOM OF DEVICE


| Voltage Settings |  |  |
| :---: | :---: | :---: |
| 321 |  |  |
| 654 | ON | OFF |
| 日日日 | 13．6／27．2 | 12．8／25．6 |
| 日日日 | 13．5／27．0 | 12．7／25．4 |
| 日日日 | 13．4／26．8 | 12．6／25．2 |
| 日日日 | 13．3／26／6 | 12．5／25．0 |
| 日日日 | 13．2／26．4 | 12．4／24．8 |
| 日日日 | 13．1／26．2 | 12．3／24．6 |
| 日日日 | 13．0／26．0 | 12．2／24／4 |
| 日日日 | 12．9／25．8 | 12．1／24．2 |

DS1－DS3：Determines 30 sec OFF Trigger Voltage， 10 sec OFF Trigger Voltage is 0.4 （0．8）Vdc lower．Once below this voltage， time delay to OFF is counting．If voltage is greater than this setting，time delay is re－ set to 0 ．Setting below 12.7 （25．4）Vdc allows accy loads partial use of start battery energy，while ensuring sufficient starting ability．

DS4－DS6：Determines 120 sec ON Trigger Voltage， 30 sec ON Voltage is 0.6 （1．2） Vdc higher．Once above this voltage，time delay to turning the relay ON is counting until ON event．If voltage is less than this setting，time delay is re－set to 0 ．

## Dimensions


＊Custom product configurations available including control harness wires，time delays，voltage settings，dip switch functionality，and control input functionality．Low minimum quantities and short lead time for samples or production．Contact support＠egismobile．com

2 X M10 $\times 1.5$ Stainless Steel High Power I／O Terminals \＆ Serrated Flange Nuts． DT／AT Sealed Connector

Termination Options Include（1）
［12．00］304．80 Cable Assembly Length
Terminal Stud Distance


System Diagram
 $\nabla$ EGIS

ACR Relay Closes (Turns ON) after 120 sec if:

1) Voltage on Either Input to Relay > V_on as determined by DS4DS6 and
2) Rem Ctrl (Red) wire is not connected to +Vdc or Gnd
3) Start Isolation Input Wires SI\#1 (Brown) and SI\#2 (Green) Not Connected to +Vdc
ACR Relay Closes (Turns ON) after 30 sec if:
4) Voltage on Either Input to Relay > V_on +0.6 V (1.2V if on 24 V System) as determined by DS4-DS6 and
5) Rem Ctrl (Red) wire is not connected to +Vdc or Gnd
6) Start Isolation Input Wires SI\#1 (Brown) and SI\#2 (Green) Not

Connected to +Vdc
ACR Relay Opens (Turns OFF) after 30 sec if:

1) Voltage on Either Input to Relay > V_off as determined by DS1DS3 and
2) Rem Ctrl (Red) wire is not connected to +Vdc or Gnd
3) Start Isolation Input Wires SI\#1 (Brown) and SI\#2 (Green) Not Connected to +Vdc
ACR Relay Opens (Turns OFF) after 10 sec if:
4) Voltage on Either Input to Relay > V_on - 0.4 V ( 0.8 V if on 24 V System) as determined by DS1-DS3 and
5) Rem Ctrl (Red) wire is not connected to +Vdc or Gnd
6) Start Isolation Input Wires SI\#1 (Brown) and SI\#2 (Green) Not

Connected to +Vdc
ACR Relay Opens (Turns OFF) after 15 sec if:

1) Voltage on Either Input to Relay > Over-voltage set point for 15 continuous seconds and
2) Rem Ctrl (Red) wire is not connected to +Vdc or Gnd

ACR Relay Closes (Turns ON) Immediately if:

1) Voltage on Either Input to Relay > 9 Vdc (minimum operating Voltage) and
2) Rem Ctrl (Red) wire is connected to +Vdc

ACR Relay Opens (Turns OFF) immediately if:

1) Voltage on Either Input to Relay $>9$ Vdc (minimum operating

Voltage) and either any of the following three conditions exist:
2) Rem Ctrl (Red) wire is connected to Gnd
3) Start Isolation Input Wire SI\#1 (Brown) is Connected to +Vdc
4) Start Isolation Input Wire SI\#2 (Green) is Connected to +Vdc ACR Start Isolation Mode Prevents Voltage Based Automatic Closing:

1) For as long as one or more of the two Start Isolation Lines SI\#1 and/or SI\#2 have +Vdc applied on the wires
2) For 3 minutes after $+V d c$ is no longer applied to both Start Isolation Lines SI\#1 and/or SI\#2 have +Vdc applied on the wires Manual Override Mode Prevents Voltage Based Open or Closing:
3) For as long as the manual knob (if equipped) is not positioned in
the "Auto/Rem" orientation
Upon Startup or Returning the ACR from Manual to Auto/Rem Mode:
4) The remote LED will remain OFF regardless of the physical status of the ACR until the ACR is remotely forced ON/OFF or automatically attempts to turn itself ON/OFF.
5) The local LED will rapid flash if the device has an input voltage that would dictate a pending ON or OFF is necessary.

| ACR Status | Local LED | Rem LED |
| :---: | :---: | :---: |
| Relay OFF - Normal | Off | Off |
| Relay ON - Normal | On | On |
| Relay On - Pending Off | On w/3x Off Flashes | On |
| Relay Off - Pending On | Off $w / 3 x$ On Flashes | Off |
| Relay Off - Start Isolation Mode | Off w/4x On Flashes | Off |
| Relay Off - Over-Voltage Mode | Off $w / 5 x$ On Flashes | Off |
| Manual Override Engaged | Off $w / 2 x$ On Flashes | Off $w / 2 x$ On Flashes |
| Relay Off - Power Hibernation Mode | Off w/1x On Flash | Off |
| Power Up / Manual Mode Exited and Pending On or Off Event | Continuous Flashing | Off |

## Additional ACR Products

Ex: 8720-1330B


| Left Relay Function | Right Relay Function | Part \# |
| :--- | :--- | :---: |
| Flexible Relay/ACR/LVD | Flexible Relay/ACR/LVD | $8720-1110 B$ |
| Automatic Charge Relay | Battery Switch Relay | $8720-1350 B$ |
| Battery Switch Relay | Automatic Charge Relay | $8720-1530 B$ |
| Automatic Charge Relay | Automatic Charge Relay | $8720-1330 B$ |



## 8730 - Triple XD Relay

Ex: 8730-1535

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## Triple Battery Relay / ACR Cluster



Ex: 8730-1535


## Quad Battery Bank Relay / ACR Cluster

## $15.75^{\prime \prime}(400 \mathrm{~mm})$



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Bellingham, WA U.S.A


## Automatic Charging Relay Product Comparison Guide



Product Specification

| Feature/Specification | XD Series ACR | ML-ACR |
| :---: | :---: | :---: |
| Universal 12/24 Control Voltage | $\checkmark$ | No: 12 or 24 Vdc |
| Cover for Power Terminals Included | $\checkmark$ | $\chi$ |
| Function \& Cable Label Sheet Included | $\checkmark$ | K |
| Local Status Led Indicator | $\checkmark$ | $\chi$ |
| Standby Current Draw | 1.2 mA | 13.0 mA ${ }^{(1)}$ |
| Adjustable Turn On Voltage | $\checkmark$ | X |
| Adjustable Turn Off Voltage | $\checkmark$ | 2 |
| Ability to Manually Lock On | $\checkmark$ | 2 |
| Terminal Stud Material | Stainless | Copper ${ }^{(2)}$ |
| Simple Bottom Cable Entry | $\checkmark$ | $\chi^{(3)}$ |
| Product Assemblies for 2-7 Relays | $V^{(5)}$ | $\chi$ |
| Dust \& Water IP Rating | IP67 / IP6K9K | IP66 ${ }^{(4)}$ |
| Max Continuous Current | 500 A | 500 A |
| Power Input Stud Size | 3/8" (M10) | 3/8 ${ }^{\text {m (M10) }}$ |
| Mounting Footprint Width | $66{ }^{(6)}$ | 95 |
| Mounting Footprint Length | $80^{(6)}$ | 140 |
| Mounting Depth | 50 | 51.5 |

(1) XD Series ACR Standby current is $90 \%$ lower. Excessive standby current drains batteries as no charge source is present potentially permanently damaging batteries and voiding battery warranties
(2) Copper terminal studs in general are susceptible to thread damage if excessive assembly torque on the attachment nut is applied. The result is stripping of the threads and spinning of the nut; and a reduction or loss of clamping force between the cable terminal and device terminal. This can result in increased resistance and possibly overheating of the device and power cables.
(3) Studs parallel to the mounting surface require right angle cable terminal lugs to achieve bottom cable entry
(4) IP67 and IP6K9K are standard marine / harsh environment ingress performance levels to ensure effective long-term performance
(5) XD Series products are also available in single housing double and triple relay versions which provide significant cost, space, and standby current draw benefits versus existing industry options.
(6) XD Series mounting footprint is $60 \%$ smaller and much lighter, critical in today's systems with very limited space allocated for power management and where the affect of total system weight on vessel / vehicle performance has received greater attention.

